

PROCEDURES FOR WATERPROOFING NEWLY INSTALLED WINDOWS OR DOORS

Revised, 5 Feb. 2018

1. Once the window or door has been installed, the window perimeter where it meets the stucco return is to be cleaned to remove any old caulking material or dirt.
2. Apply one coat of Scott #690C (Clear) or #692W (White), Aquaseal Latex Surface Conditioner to the stucco, following the manufacturer's instructions for dry and cure time.
3. Apply a one-part urethane sealant, such as Tremco Vulkem #921 or equivalent to seal the entire perimeter where the window or door meets the stucco return. Follow the manufacturer's instructions for dry and cure time. Some examples of equivalent products are: Tremco Vulkem #116, Sika Sikaflex #201, Pecora DynaTrol 1-XL, OSI Pro Series PR-255. Owners who do not want to use Scott products, they should consult their installer to recommend suitable industrial standard alternatives.
4. Apply one coat of Scott #1000 Plastiflex 100% Acrylic Elastomeric Hi Build Coating, to achieve a 10 mils dry film thickness, over the new urethane sealant and down over the stucco return. Follow manufacture's instructions for dry time before applying the finish coat.
5. Apply one finish coat of Scott #420 Ultra 100% Acrylic Velvet Supercoat over the elastomeric coat. Be sure the urethane sealant is painted completely.

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